

EPI-SEAL® SEAM SEALER / FRP SPACERS

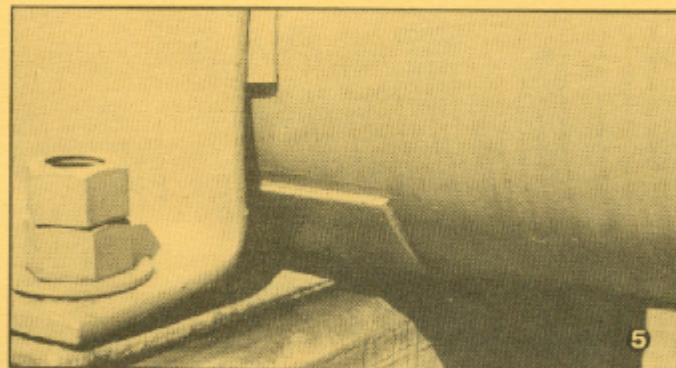
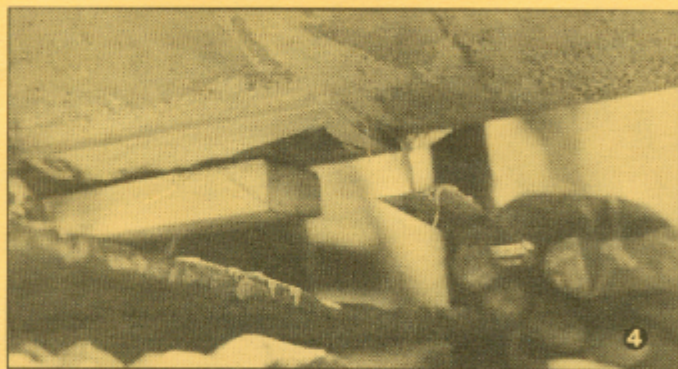
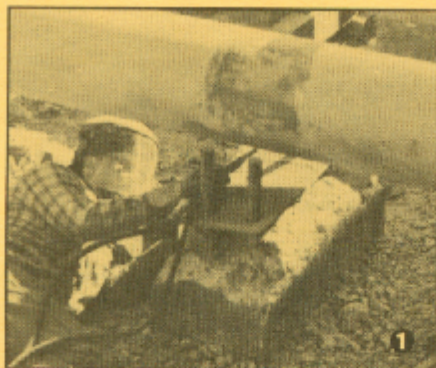
Whenever it is deemed desirable to bond or seal the space between the inside surface of our FRP Shields and Spacers and the Corresponding pipe surface, we suggest you use BONDED PRODUCTS Epi-Seal SEAM-SEALER for this purpose.

Epi-Seal SEAM-SEALER is a fiberglass, filled, two-part epoxy that is used for the repair and maintenance of steel tanks and structures.

Recommended Procedure:

- 1) Wire brush or gritblast the inside surface of the FRP Spacer and corresponding pipe surface.
- 2) Uncoated FRP Spacers can be specified in order to facilitate surface preparation.
- 3) Check that the surfaces are clean and dry, then mix and apply the Seam Sealer to the prepared FRP Spacer and corresponding pipe surface.
To prevent waste and permit easy mixing, use a heavy duty can opener to remove the lips of the cans prior to combining the epoxy resin and hardener. For easier mixing warm the seam sealer to 100°-110°F.
- 4) Secure the FRP Spacer in place and trowel off any excess epoxy from around the edges. Depending on temperature, the epoxy will cure in three to five hours.
- 5) The weight of the pipe is usually sufficient to keep the FRP Spacer in place until the epoxy cures.

**REMEMBER: THE BETTER THE SURFACE PREPARATION
THE BETTER THE BOND!**



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**EPOXY SEAM SEALER/SPACER
APPROXIMATE USAGE RATES IN POUNDS**

SIZE	TYPE #60	TYPE #120
2		
3		
4		
6		
8	1/4 lb	1/2 lb
10	1/4 lb	1/2 lb
12	1/2 lb	1 lb
16	1/2 lb	1 lb
18	3/4 lb	1 1/2 lb
20	3/4 lb	1 1/2 lb
24	1 lb	2 lb
30	1 1/4 lb	2 1/2 lb
36	1 1/4 lb	2 1/2 lb